

Flocrete HC3

Cement hydration controlling admixture (Formerly known as Hydrocon R3)



Description

Flocrete HC3 is a liquid admixture formulated from selected polymers specially designed to retard the setting time by controlling the hydration process of Portland cement and other cementitious materials for a long time. This effect can be used to keep concrete mixes workable for a long time starting from 3 hours until 3 days.

Applications

- ▲ For wet type shotcrete.
- ▲ For long-distance concrete delivery.
- ▲ High-performance concrete.
- ▲ Concrete wash water stabilization.
- ▲ To avoid setting of concrete in transit mixers in case of an accident.

Advantages

- ▲ Reduces concrete waste in case of changing concrete casting schedule.
- ▲ Excellent retardation for a long time up to 3 days.
- ▲ Excellent slump retention for very long concrete deliveries.
- ▲ Saves transit mixer drums in case of accidents.
- ▲ Reduces the needed amount of water to clean the transit mixer.
- ▲ Chloride-free.

Compatibility

Flocrete HC3 is suitable to use with all types of Portland cement and cement replacement materials. Flocrete HC3 is compatible with other DCP admixtures used in the same concrete mix.

If more than one type of admixture is to be used, they must be dispensed into the mix separately.

Standards

Flocrete HC3 complies with the requirements of Specification for Chemical Admixture for Concrete ASTM C494 as a Type B and D admixture.

Technical Properties @ 77°F (25°C):

Colour:	Turbid liquid
Specific gravity:	1.06 ± 0.02
pH:	6 - 9
Chloride content:	Chloride-free

Method of Use

Flocrete HC3 should be added to the concrete with the mixing water to achieve optimum performance. Also it can be added directly to the drum of concrete.

Dosage

The recommended dosage of Flocrete HC3 is between 2.5 to 123 fl oz/100 lb (163 to 7,995 ml/100 kg) of cementitious materials in the mix, including GGBFS, PFA or micro-silica. Actual dosage depends on the desired retardation.

For compliance with ASTM C494, the recommended dosage is between 10 to 13 fl oz/100 lb (650 - 850 ml/100 kg) of cementitious materials in the mix.

Representative trials should first be conducted to determine the optimum dosage of Flocrete HC3 to meet the performance requirements by using the materials and conditions in actual use.

Effects of Over Dosage

Overdosage of Flocrete HC3 will cause the following:

- ▲ Significant increase in retardation.
- ▲ Increase in workability.

Cleaning

Clean Flocrete HC3 with fresh cold water.

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Packaging

Flocrete HC3 is available in 5 gal (19 litre) containers as well as 275 gal (1,041 litre) and 330 gal (1,249 litre) IBC totes. Bulk supply in tanker trucks is also available upon request.

Storage

Flocrete HC3 has a shelf life of 12 months from date of manufacture if stored properly in its original unopened packing at temperatures between 35°F and 122°F (2°C and 50°C).

If these conditions are exceeded, DCP Technical Department should be contacted for advice.

Cautions

Health and Safety

Flocrete HC3 is not classified as a hazardous material. Flocrete HC3 should not come into contact with skin and eyes. In case of contact with eyes, immediately flush with plenty of water and seek medical attention.

For further information, refer to the Material Safety Data Sheet.

Fire

Flocrete HC3 is nonflammable.

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- ▲ Surface treatments
- ▲ Grouts and anchors.
- ▲ Concrete repair.
- ▲ Flooring systems.
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- ▲ Tile adhesives and grouts.
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Don Construction Products Inc.
2826 Lineberger Industrial Dr.
Lancaster, SC 2970
USA

Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.

